

20170220-BOE

BAND UNIFORMS

Sumner County Board of Education, 1500 Airport Road, Gallatin, TN 37066 for Responses to an Invitation to Bid will be received by the Purchasing Supervisor, 20170220-BOE for Band Uniforms until 9:30 a.m. local time Bid responses will be opened at that time, taken under advisement and evaluated. Any specific questions should be directed to Band Director David Earl at 615-452-2621 ext.30652 or [david.earl@sumnerschools.org](mailto:david.earl@sumnerschools.org) proposals are subject to the Board of Education's conditions and specifications which are available from Vicky Currey, Purchasing Supervisor (615) 451-6569. All bids can be viewed on line at [www.sumnerschools.org](http://www.sumnerschools.org).

## NOTICE TO RESPONDENTS

Responses to an Invitation to Bid will be received by the Purchasing Supervisor in the SUPPORT SERVICE FACILITY CONFERENCE ROOM, Sumner County Board of Education, and 1500 Airport Road Gallatin, TN 37066. They will be received until **9:30 A.M. Local Time February 20, 2017** for **20170220-BOE Band Uniforms** which time the responses will be opened, taken under advisement and evaluated. ***BIDS WILL BE POSTED ON [www.sumnerschools.org](http://www.sumnerschools.org)***

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### GENERAL REQUIREMENTS AND CONDITIONS

1. The Sumner County Board of Education reserves the right to accept or reject any and/or all responses in whole or in part, and to waive informalities therein.
2. Any responses received after the scheduled closing time for the receipt for responses will not be considered.
3. If a mistake is discovered after the responses are received, only the Sumner County Board of Education may allow the respondent to withdraw the entire response.
4. Partial payments will not be approved unless justification for such payment can be shown. Terms will be net 30 days.
5. Payment will not be made until the said **Band Uniforms** are inspected and approved as meeting all specifications by persons appointed by the Sumner County Board of Education.
6. Responses submitted must be in a sealed envelope and marked on the outside as follows:  
**RESPONSE 20170220-BOE Band Uniforms**  
**DEADLINE: February 20, 2017 9:30 a.m. Local time**
7. Facsimile responses will not be considered.
8. If a successful bidder violates any terms of their bid, the contract, school board policy or any law they may be disqualified from bidding for a period of two years for minor violations or longer for major violations. Bids from disqualified bidders will not be accepted during the period of disqualification.
9. Prices quoted on the response (if any) are to be considered firm and binding until the said **Band Uniforms** are in the possession of the Sumner County Board of Education.
10. No purchase or contract is authorized or valid until the issuance of a Board Purchase Order in accordance with Board Policy. No Board Employee is authorized to purchase equipment, supplies or services prior to the issuance of such a Purchase Order.
11. Any deviation from these stated terms, specifications and conditions must be coordinated with and approved in writing by the Purchasing Supervisor, Vicky Currey (615) 451-6560.
12. All bids that exceed \$25,000 must have the Company Name, License Number, and Expiration Date thereof and License Classification of Contractor listed on outside of sealed envelope. As required by State of Tennessee Code Annotated 62-6-119.
13. The awarded bidder will be required to post a performance and payment bond in the amount of 25% of the contract price if it exceeds \$100,000 as stated by State of Tennessee Code Annotated 12-4-201.
14. If the project cost in excess of \$25,000 a performance bond must be secured by the requesting party in an amount equal to the market improvement value.

## DeMoulin Bid Specifications

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### Invitation to Bid

Your company is hereby invited to submit a **BID QUOTATION ON THE ITEMS AND QUANTITY, AS DESCRIBED FURTHER IN THIS WRITTEN INVITATION. PLEASE RETURN THE bid form page(s) with your official bid.** If you are unable to submit a bid quotation at this time, and if you wish to remain on our list of potential suppliers, simply send us a written explanation.

The deadline for our receipt of your bid is:

Whereas considerable time and expense has gone into the preparation of the enclosed specifications, deviations are **NOT** anticipated. **DEVIATIONS MUST BE DOCUMENTED.** Unless fully documented, such deviations may **DISQUALIFY** a bidder at the discretion of the **BUYER.**

In setting forth these specifications it is the intention of the buyer to offer equal opportunity to all bidders. Styles referred to by number and the company name are for descriptive purposes only and are not restrictive. The buyer feels that specified styles, material, linings and sundry items are equally available to all reputable manufacturers.

Bidder is to furnish itemized quotations showing the cost of each item, the total price per uniform, and the total price of the entire order. Any allowance or cash discount for payment within a certain period before or after delivery is to be indicated on the bid; otherwise, it is presumed that payment is to be made on the basis of net 30 days.

The buyer reserves the right to accept or reject any or all bids in the best interest of the buyer. Factors to be considered when determining the best value for the buyer are to be quality of the garment, service and responsibility of the company and their representative, as well as price. Low bid is not necessarily to be awarded the contract.

Bidder is to furnish a full time sales representative to handle all details of the order. This includes measuring and servicing, "after the sale". Bidder is to provide name, address and phone number of representative or representatives who are to be responsible for handling the order.

In submitting your bid, specify the time required for delivery of the complete order after receipt of all details.

**SAMPLES** - Your bid, to be considered, is to be accompanied by a completed sample uniform in accordance to the exact specifications. Each bidder's interest in meeting these specifications is to be reflected in their willingness to manufacture this pilot sample and to make it available at the school prior to the time and date of the official bid opening. Exact samples are also required to

insure that the district can expedite this purchase soon after the award. The sample uniform provided is to be a male size 38 regular.

The buyer reserves the right to inspect the workmanship of the sample, its inner construction in particular, and for this purpose will open the lining if necessary.

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## "Washable" Uniform Specifications

### 1. GENERAL

Band Uniforms must be completely washable and dryable in standard commercial and residential machines. Jackets, trousers and other garments must meet exact standards of washability. There will be no hair canvas or traditional hymo construction incorporated into this product. Bidders may be asked to submit full samples that can be test washed by the owner. Instructions for care must also be included. Jackets will be available in an extended size range with special patterns to be provided for any jackets exceeding the standard silhouette. No size groupings such as small, medium and large, extra large, will be accepted. Garment pieces shall be pressed and shaped to insure proper style and permanency of dimensions. In addition, a final steam pressing shall be done before shipping allowing a true "ready to wear" condition upon receipt by the customer. All garments must have sewn in size labels and numbered individually for identification purposes and for inventory control. All orders must have a complete inventory or roster containing sizing information for each student and complete care and cleaning standards.

### 2. COAT

#### A. FABRIC

All jackets will be constructed from colorfast, fade and heat resistant, VISA treated, 100% polyester materials with flexible weave and allow ease of movement and accommodation of the elbow and armhole areas of the jacket. These fabrics have a long life span and durability allowing them to endure machine washing and drying for extended periods of time. Wool and wool blend materials are unacceptable as they are not suitable for washing.

#### B. PATTERNS

All patterns for this product will be marked, graded and cut using a computerized Gerber System to insure accuracy to 1/64 of an inch. Patterns will cover a full range of sizes including male, female, short, regular, long and extra long. Sizes will be 26 to 60 with special patterns to accommodate sizes outside of this normal range. Jackets will have incorporated into them a full cut for ease of fitting. Properly designed, full cut coat patterns are to be used to increase flexibility of fit. Basic patterns for construction of a jacket consist of separate pieces for front, back, sleeves and collar. The fabric is to be cut from a full range of sizes utilizing computerized Gerber systems for accuracy to 1/64 per inch. Seams connecting the major parts shall be safety

lock stitched and serged to prevent raveling. Coat back is tailored with either a two-piece or four-piece back to facilitate insertion of contrasting color panels, etc.



### C. SHOULDER LOOPS

Shoulder Loops when indicated in the styling specifications are to be dye cut to insure uniformity and cut in two pieces. Shoulder loops will be sewn together on the inside, turned and topstitched all around the edge for body and durability.

### D. COLLARS

Collars will incorporate a soft standing military style collar utilizing coat quality fabric. Flexible heat set materials are strengthened with straight stitch edge stitching and center placed reinforcement stitching creating a standing shoulder extension collar containing no hard plastic or reinforcement pieces which may cause discomfort to the wearer or may not conform to washable standards. All collars must be attached to the neckline of the coat through all layers of the collar, no free floating or enveloped construction is accepted. Collars will be straight stitched together innerlocked and understitched on the neckline seam face to insure proper sizing to fit, comfort and washability. Collar liners are optional and available at customer's request. If such a liner is requested it will be constructed in the following manner. It shall be cut and shaped to fit the curve of the collar. The fabric used in the construction of these washable snap-in replaceable liners is two layers of 14 oz. polyester whipcord from Milliken Mills. The fabric is readily washable and quite durable to withstand laundry procedures throughout the lifetime of the garment. Fabric is also heavy enough to provide a substantial base for the female portion of the gripper snaps. The top, bottom and rounded side edges of each snap-in collar liner will be bound with a finished binding made of Cramerton fabric with ends of the binding bartacked securely to prevent raveling. There are seven gripper snaps built into each collar liner to secure it to the lining of the military collar. Furthermore the snap-in liner will be positioned to allow a pin stripe edge of white to show above the whipcord collar fabric.



### E. SHOULDER PADS

Shoulder pads are high quality and washable, measuring 10" in length, 5½ in width", and 7/8" in thickness. It consists of completely washable foam components. The shoulder pads are designed to support the shoulder from collar to sleeve seam, as well as the entire upper jacket torso. This achieves the "desired athletic appearance" to the coat.



### F. LINING

Coat linings are to be cut from a separate set of patterns designed specifically to fit the particular style of coat when requested. Linings are not to be cut from coat patterns and then cut down. Lining material is to be the highest quality BreatheFree Poly Twill. It contains moisture absorbing properties with immediate dry component. It will be non-toxic, perspiration resistant, color fast, and non-shrinkable. It is to be fully dry-cleanable and washable. Composition is to be 120 warp x 72 fill and is to meet government specifications. There will be a pleat down the center back in the shoulder area to allow for proper fullness. The lining will be completely sewn around the armhole not just tacked.

#### G. THREAD

All threading for seams is to be 50/30 cotton wrapped core thread, 70/20 poly wrap core thread or 100/2 poly wrap core thread based on the strength requirement of the intended seam. All threads are to be heat resistant, vat dyed, sunfast, moisture proof and completely washable.

#### H. SLEEVES

Sleeves are to be felled into the top of the armhole using a special felling stitch that allows fullness, evenness, flexibility and strength. The bottom half of the armhole is machine lock stitched to give the greatest strength in this high stress area. Sleeves are to be cut utilizing a 60/40 pattern per fine tailoring standards. They will be pitched forward 3 to 4 degrees in the armhole to allow for the arm lift associated with playing a musical instrument. Cuffs or hem will have a generous 2 ½" turn up consisting of fabric and lining securely constructed to allow easy altering of sleeve length. This is done utilizing an easy alter chain stitch. On request, an adjustable hem feature is available. The Braided Poly Propylene Snap-Tape shall extend from the bottom of the hem 7" with a total of 5 male snaps and 5 female snaps (10 total snaps) and will be centered on both seams. This allows a ½" of adjustability with each snap for a total adjustment capability of 4 ½". The snap tape will be back-tacked on each end with a 3/8 – 1/2" tack.



#### I. SEAMS

Jackets will be completely machine stitched except in areas where specific tailoring requires other methods. The ends of all seams will be back stitched not less than ¼".

#### J. BUTTONS

Buttons must be high quality buttons where specified and attached by backing buttons. Buttons will have brass base tops and rust resistant backs.

#### K. ZIPPERS

Zippers are to be heavy-duty brass with auto locking pull slide. Tape is to be 9/16 of an inch, zipper is to be bartacked top and bottom and sewn to facing surface not sandwiched between

shell fabric and facing. When requested nylon zippers will be used and will be YKK quality or equal. All zippers will be completely washable for these products.



### 3. BIBBER/JUMPSUIT

Jumpsuit or "bibber" style trousers will be cut in a full length pattern, allowing extra fullness at the waist area to accommodate a generous fit throughout the range of sizes. They will be adjustable at the shoulders by means of a heavy duty, non-corrosive, figure eight metal slider. The slider shall be permanently fixed to the double ply shoulder straps, which are turned and finished. Use of plastic sliders, buckles, and elastic in this area is NOT acceptable. The center seam is sewn with using a special, highly durable cotton covered polyester thread. All four major seams come together and comprise the crotch area; center back seam, the front fly seam, and the inseams from both legs of the trousers. All seams shall be constructed in a safety serged or "blue jean" stitch, and all inseams shall be pressed open. At the base of the fly area will be three bartacks for additional reinforcement; two vertical tacks on the lower front fly interior, and one horizontal at the bottom of the lower front fly exterior. In keeping with maximum durability and trouble free maintenance, the front fly zipper must be SOLID BRASS. It shall be YKK quality. The bottom of the zipper is to be secured with a #3 hardened brass stop. All jumpsuit legs shall be furnished at the bottom with a 3" turnunder to allow alterations for possible future growth. Hems will be finished with a heavy duty preshrunk bias binding tape. On request, an adjustable hem feature is available. The Braided Poly Propylene Snap-Tape shall extend from the bottom of the hem 12" with a total of 11 male snaps and 11 female snaps (22 total snaps) and will be centered on both inseam and outseam. This allows a 1/2" of adjustability with each snap for a total of 11" of adjustability. The snap tape will back-tacked on each end with a 3/8 – 1/2" tack. Sideseams will be "clean finished". Striping is centered over the outseam, and NOT sewn into the seam. Trim shall run the full length of the leg, including the turn up allowance at the bottom edge. The hem will be taped all around with a pre-shrunk bias poly/cotton finishing tape. The stripes and welts are to be finished "flat" at the cuff "turnunder" edge. Stripes and welts which are folded under at this terminal end are NOT acceptable. All edges of seams and outlets are to be serged in a professional, high quality manner, eliminating the possibility of raveling. There shall be steam pressing to open all seams during construction, and also the final garment upon completion of the sewing process. All jumpsuits are to be hand cut from both MALE AND FEMALE patterns. There shall be two darts in the seat and waist area, measuring approximately 10" on a 38R sample.

### 4. ACCESSORIES

#### A. BALDRICS & SASHES

Fabric is based on design specifications and fabric choices. Sizing must be determined according to jacket specifications coordinated to size and length. Fabrics used are 100% washable VISA treated polyesters or other decorative fabrics upon request.

#### B. GAUNTLETS

Gauntlets and independent cuffs will be made from custom fabric options, sequin fabrics or others. These items may not be washable as durability may be compromised. Gauntlets made from 100% washable VISA treated polyester materials will be available and completely washable at customer's request. Gauntlets and independent cuffs must be made to design specifications and available in extended size fit and range - extra small, small, medium, large and extra large. Gauntlets will use a ¾" Velcro closure hooking the outside angles together in conical format. All edges will be bound.

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## Bibber Trouser Specifications

### 1. PATTERNS

- a. Bibber trousers are to be cut in a full-length pattern, allowing extra fullness at the waist area to accommodate a generous fit throughout the range of sizes.
- b. They are to utilize both MALE and FEMALE patterns.
- c. There are to be two darts in the seat and waist area, measuring approximately 10" on a 38R sample.

### 2. SHOULDER STRAPS

- a. Bibber is to be adjustable at the shoulders by means of a one-piece molded indestructible polymer slider.
- b. Slider is to be permanently fixed to the double-ply shoulder straps.
- c. Straps are turned and finished with a lockstitch on each edge, set in 1/8".
- d. Width of shoulder strap is to measure no less than 1 1/2" and be a minimum of 14" in length for maximum adjustability.

### 3. INNERFACING

- a. The upper portion of the bibber is to have a generous innerfacing front and back with all exposed fabric edges tightly serged to prevent raveling.

### 4. FRONT CLOSURE

- a. The inside of the right fly is to be lined with a layer of durable polyester cotton material. It is to extend beyond the four-way crotch assembly.
- b. The left fly is to be reinforced with Pellon SF134W to provide permanent shape retention and durability. It is to be bound with a preshrunk, bias cut, tape for appearance and durability.



c. There are to be three bartacks at the base of the fly for additional reinforcement; two vertical bartacks on the lower front fly interior and one horizontal bartack at the bottom of the lower front fly exterior.

d. The fly zipper is to be SOLID BRASS of Y.K.K. quality. There is to be a #3 hardened brass wire stop at the base of the zipper.

e. The front fly is to be secured at the top of the waistband with two stainless gripper snaps; placed above the zipper terminal. "Hook flex" is also available, if requested.

## 5. CROTCH

a. There is to be a "four-way" crotch reinforcement consisting of 50/50% polyester-cotton pocketing cut on the bias for strength.

b. There are to be four, two-ply sections, one on each side of the fly, seat seam and inseams.

c. Crotch area is to be clean finished with no extra fabric extending from tops of inseams.

d. Trousers having merely a two-way reinforcement or no reinforcement at all, are not acceptable.

## 6. LEGS

a. Trouser legs are to be finished at the bottom with a 3" turn under to allow alteration for future growth.

b. Legs are cut straight down from the knee, resulting in a circumference of 19" at the finished bottom edge (standard 38R size).

c. The hem is to be taped all around with a pre-shrunk bias polycotton finishing tape, then blind stitched for appearance and ease of alterations. Taping all around provides a clean finished edge for full length use, as well as protecting the fabric edge completely. Simple flat taping with a rayon hem tape is unacceptable.

d. Striping is centered over the outseam and NOT sewn into the seam. It is to run the full length of the leg, including the turn-up allowance at the bottom edge. It is to be finished "flat" at the cuff turn under edge, not folded under the edge.

e. The outseam of each trouser leg is to be a triple safety serged seam, or "blue jean" stitch. This type of seam is much stronger than the traditional "busted" seam and adds strength and stability to the "stripe side" of the leg. Flat pressed or "busted" seams in this area are unacceptable.

f. The inseam of each leg is to be a flat pressed or "busted" seam whereby both ends of the fabric are lockstitched together and pressed back flat. This is necessary to facilitate alteration of the trouser within the seat and upper thigh area.

g. On request, an adjustable hem feature is available. The ridged/grooved polyester snap-tape shall extend from the bottom of the hem 12" with a total of 11 male snaps and 11 female snaps (22 total snaps) and will be centered on both inseam and outseam. This allows a ½" of adjustability with each snap for a total of 11" of adjustability. The snap tape will be back-tacked on each end with a 3/8 – 1/2" tack. Sideseams will be "clean finished".

## 7. SERGING

a. All edges of seams and outlets are to be serged in a professional, high quality manner, eliminating the possibility of raveling.

## 8. THREADS

a. Threads for seaming are to be 50/3 cotton wrap core, 70/2 poly wrap core, or 100/2 poly wrap core, based on the strength requirements of the type of seams.

## 9. POCKETS

a. FOB watch pockets, when specified, are to be the same precreased pocket and are to be bartacked at the two upper corners.

b. Pocketing material is to be 70/30 poly cotton; 50/50 in the warp and 100% poly in the fill.

c. Pockets constructed in a "sandwiched" or "bagged" fashion are unacceptable.

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## Headwear Specifications

### Shell 30 FLAT TOP

\* Fractional melt high-density polyethylene. Minimum normal wall thickness .050" \* Preformed plume socket hole, and plume socket anchor \* Contoured top edge for a better shape and fit \* Blow molded for a consistent dimension

### Shell 31 SLANT TOP

\* Fractional melt high-density polyethylene. Minimum normal wall thickness .050" \* Preformed plume socket hole, and plume socket anchor \* Contoured top edge for a better shape and fit \* Blow molded for a consistent dimension

### Shell 32 SCOOP TOP

\* Fractional melt high-density polyethylene. Minimum normal wall thickness .050" \* Preformed plume socket hole, and plume socket anchor \* Contoured top edge for a better shape and fit \* Blow molded for a consistent dimension

## Cover Side Bodies

\* One piece standard band fabrics \* Computer graded, marked and cut \* Double reinforced back seam from top to bottom .75" seam \* All seams single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament and Tkt. 70 threads at 5-7 S.P.I. \* Sewn construction to attach outer cover to inner shell \* No brads or staples in shell to avoid cracking, sharp edges or wearers discomfort \* 1 piece #985 expanded support PVC marshmallow vinyl \* Computer graded, marked and cut \* Double reinforced back seam from top to bottom \* All seams single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament and Tkt. 70 threads at 5-7 S.P.I. \* Sewn construction to attach outer cover to inner shell \* No brads or staples in shell to avoid cracking, sharp edges or wearers discomfort \* Fused for Embroidery decoration only #4310 Thermal bond Non-woven 100% polyester, 1.8oz/sq. yd., Polyamide Dot coating

## Cover Top

\* 1 piece standard band fabrics or #985 vinyl \* Computer graded, marked and cut \* All seams single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament thread 8-10 S.P.I.

## Top Band Straight

\* Band Fabric, strip cut to 1.75" to finish 1.125" \* .375" turn under on finished edge \* All seams single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament or Tkt. 70 thread at 5-7 S.P.I. \* .75" back seam for added strength \* #985 expanded support PVC marshmallow vinyl \* Strip cut to 1.75" to finish 1.125" \* 0.011" Ht-38 monofilament or Tkt. 70 thread at 5-7 S.P.I. \* .75" back seam for added strength

## Top Band Inverted "V" and "Notch" Cut - Fabric

\* Band fabric, die cut for accurate and consistent shape \* All seams single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament or Tkt. 70 thread

## Top Band Inverted "V" and "Notch" Cut - Vinyl

\* #985 expanded support PVC marshmallow vinyl \* Computer graded, marked and cut \* All seams single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament or Tkt. 70 thread

## Cordedge

\* # 630 cord edge, 6.7 grams per yd., .25" 100% polyester apron, 100% Nylon covered, polyester braided inner core cord \* Sewn under the bottom edge of the top band and onto the side body fabric during the set top band operation. To finish between side and top band \* All seams single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament or Tkt. 70 thread \* Included into the .75" back seam

## Bottom Band Straight

\* Band fabric, strip cut to 1.75" to finish 1" \* .375" turn under on both edges to finish 1" \* All seams single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament or Tkt. 70 thread \* Attach bottom band to inner shell 5-7 S.P.I. \* Bottom band end tucked in and sewn across edge 3 times to prevent pulling out or fraying \* Finished edge turn under 8-10 S.P.I. \* Attach to inner shell at bottom to cover all attach visor stitching. Sweatband stitching and outer cover stitching \* #985 expanded support PVC marshmallow vinyl \* Strip cut to 1.75" to finish 1.125" \* .375" turn under on bottom edge \* All seam single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament or Tkt. 70 thread \* Attach bottom band to inner shell 5-7 S.P.I. \* Finished edge turn under 8-10 S.P.I. \* Attach to inner shell at bottom to cover all attach visor stitching, sweatband stitching and outer cover stitching

#### Cordedge

\* # 630 cord edge, 6.7 grams per yd., .25 " 100% polyester apron, 100% Nylon covered polyester braided core cord \* Sewn under the top edge of the bottom band and onto the side body during the set bottom band operation. To finish between side and bottom band \* All seams single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament or Tkt. 70 thread

#### Suspension Standard Vinyl Sweatband

\* One Piece #985 expanded support PVC marshmallow vinyl – white or black \* Computer graded, marked and cut \* Finished hat sizes: X-Small, thru X-Large \* Metal grommet reinforced, lace drawstring holes for long lasting wear ability Polypropylene tipped extra long 32" polyester .09375" round drawstrings, white/black depending on suspension vinyl color

#### Standard Visors

\* High-density polyethylene, ultraviolet inhibitor, pigment stabilized color matched. Minimum normal wall thickness .060" \* White, navy, red, black, green and royal \* Sewn to the inner shell using single needle lock stitch (301 lock stitch) \* Tek 70 thread at 5-7 S.P.I.

#### Fabric or Film Covered Visors

\* Band fabric \* 8 ga. 1% metallic polyester film, 99% PVC film vinyl, gold and silver \* Hi impact polystyrene base material \* Fabrics laminated to polystyrene using a water-tight bonding, high solids, fast setting, waterproof, non-wrinkling, multi-purpose spray on adhesive, used to bond cloth, Mylar and foil to plastic \* Dried under pressure for 24 hours before die cutting each visor to maintain the uniform shape and size of each one \* After cutting each visor is bound with a 8 ga. 1% metallic polyester film 99% PVC film vinyl edge guard in gold and silver \* Sewn with a single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament thread at 5-7 S.P.I. \* Cut size 1.125" to finish as .5" binding

#### Visor Trim

\* Visor is bound with a 8 ga. 1% metallic polyester film 99% PVC film vinyl edge guard in gold or silver \* Sewn with a single needle lock stitch (301 lock stitch) \* 0.011" Ht-38 monofilament thread at 5-7 S.P.I. \* Cut size 1.125" to finish as .5" binding

#### Hardware Button

\* Two (2) \* Metal, lyre, or stipple 45 ligne, prong back shako button, nickel or gilt

#### Front Chain

\* Soft aluminum, gold or silver plated .5" wide shako chain with lanyard spacers

#### Chin Chain

\* 16" w/spacer soft aluminum, gold or silver shako chain \* 18" without spacer soft aluminum, gold or silver shako chain

#### Chin Strap

\* .75" PVC vinyl die cut size with 12 holes punched for adjustments and buckle \* Black, Clear, Navy, and White \* .75" steel roller bar buckle, gold or silver attached to strap with a .1875" brass grommet

#### Front Strap

\* REFLECTS Band \* High Density Polyethylene \* Vacuum metallized aluminum or gilt \* Clear top coat for protection and shine \* Pre formed holes for attaching to shell

#### Emblem

\* Hi impact polystyrene \* Vacuum metallized aluminum or gilt \* Clear top coat for protection and shine \* Two (2) .1875" molded back posts with metal snap fasteners for a secure attachment to the inner shell

#### Vent

\* .5" 7030 BRASS 6 slotted 3 prong vent positioned through a .4375" hole drilled in inner shell

#### Plume Socket

\* High density polyethylene, minimum normal wall thickness .040" \* 3.75" or 5.25" long x .625" wide attached with a .375 brass grommet and a steel washer to the inner shell

#### Hook

\* D175 brass small hook to hold chin strap \* 7030 brass large hook for plume

## Plume

\* Feathers are by products of foreign and domestic production, vat dyed utilizing the latest technology in water and mineral based non-toxic dye products, wired mounted on a plume wire \* Silver or gold cup with shako wire mount \* Plastic plumes, high quality foil and Mylar composite, machine cut, water proof and wrinkle resistant

## Standard Plastic-Pak

\* Molded, calcium filled polypropylene homopolymer, black minimum normal wall thickness .110" \* Two (2) molded replaceable latches, built in hand grip, continuous hinges, 6-added feet for stable standing recessed bottom for stable stacking, inter-locking top and bottom for secure closing. Extra roomy to accommodate all hats plus space for plume

## Bag

\* Poly shako bag 10" x 8" x 24" x .001"

## Helmet – "REGIMENT"

\* Injection molded, co-polymer Polypropylene, Minimum normal wall thickness .060", UV package to prevent hardening or cracking, pigment stabilizers to inhibit the colors from fading or changing \* Class "A" Finish for the smoothest and highest shine possible \* Chrome and Gold metal plated \* Red, Royal, Green, Navy, and Black metal flake finish \* Red, Royal, Green, Navy, Black and White solid color finish \* Preformed holes for the suspension, buttons and plume socket anchor and hook, for consistent and uniform placement

## Helmet – Suspension

\* One-size fits most \* Mylar mounted one piece #985 expanded support PVC marshmallow vinyl, white or black \* Computer graded, marked and cut \* Finish hat size: X-Small thru X-Large \* Metal grommet reinforced lace drawstring holes for long lasting wear ability \* Polypropylene tipped extra long 32" polyester .09375" round drawstrings, white or black. \* Secured with 2 - .375" brass grommets and steel washers to the Helmet

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## Deviation Form

In the event that the undersigned Bidder intends to deviate from the specifications by utilizing any materials, items, treatments, finishes, inner construction, tailoring details, etc., contrary to those listed as standards in the specifications, the bidder is to fully document and list each deviation in complete detail including reasons for the deviation. General statements are not acceptable. Furthermore, these deviations are to be approved in writing.

If no deviations are submitted, the bidder assures the buyer of full compliance with the specifications and conditions, and assures the buyer that samples accompanying bid meet all construction specifications.

If deviations are found on said sample, and not listed, the bidder is to be disqualified!

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Company

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Signed

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Title

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Date

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#### Uniform Management System

The band uniform order is to be accompanied by a Uniform Management System program with the following features:

Customer information is available via:

Uniform Management System program - CD or Internet Download

Customer Data - Internet Download

The Uniform Management System will manage student information regarding the assignment of band uniforms and is alterable on a continuing basis as sizing needs change. The program will contain an AUTO-ASSIGN feature which automatically assigns uniform pieces to the students based on their entered measurements. In addition, the student database will include full contact information for student and guardian, and will possess the ability to generate address labels and garment bag identification tags. The system will also produce student uniform rental/usage agreements as per needed. The software will be compatible with Microsoft Windows XP, Microsoft Windows Vista and Apple Mac OS X (PowerPC and Intel). The Uniform Management System must provide ONLINE/TELEPHONE technical support FREE OF CHARGE. Software updates will be available 24 hours a day, 7 days a week via the internet site.

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### Certification of Fabric

This is to confirm that bidder is to use first quality goods. The material supplied is to be 14 1/2 oz. whipcord, 100% Polyester.

All fabric is purchased directly from the mills, not purchased from jobbers or wholesalers. The manufacturing mill is to stand behind the durability of fabric per handling and care instructions included on care label sewn into each uniform.

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Bidder

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Donald R. Adamski, President & COO

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### DeMoulin Brothers & Company -- Lifetime Limited Warranty

#### Warranty

DeMoulin Brothers & Company ("Seller") does hereby warrant for life to every original purchaser of our product that the following uniform parts are free of defective workmanship or material when properly maintained: coats, trousers, overlays, and standard material trims (that is, trim made of wool, wool blend fabric, selected 14 or 14.5 oz. 100% polyester whipcord, selected 10.5 oz. 100% polyester, and DeMoulin formal fabrics). This warranty specifically extends to the internal construction of the uniform parts and moth protection, as well as shrinkage and colorfastness if beyond textile industry standards and based upon proper drying cleaning conditions. Seller further warrants against defective workmanship or materials from the plastic frame of all headgear only to the extent this headgear is guaranteed by suppliers of Seller.

#### Limitations and Restrictions

This warranty is limited, however, to the following conditions:

1. Seller shall not be responsible for any damage caused to fabrics or materials by dry cleaning or other cleaning processes unless such work is done by a professional dry cleaning establishment and in strict accordance with the cleaning instructions provided by Seller (which include, but are not limited to, the cleaning of a trial uniform).
2. Seller shall not be responsible for normal wear and tear, including but not restricted to pulls, tears, or pilling of fabrics.



## Style Specifications

Coats - Band

Quantity: 100

Band Type: Band

Style: Waist Length

Fabric: RejuviTex-100% Synthetic-14 oz.

Closure: Concealed center back brass zipper with 3 snap closure to secure flap.

### Front

Coat is washable and unconstructed coat. Coat to be 2" shorter than standard and taper sides 2". Fresh guard at the linen ticket. Color split, from right shoulder diagonally to the bottom left side. Upper portion of RejuviTex-Gator Green and lower portion of RejuviTex-Coal Black. Set over the top of the color split, starting at the right shoulder, 3-1/2" welt of Optic White that will taper down to 1/2" at the left side seam. Set on the top edge of the Optic White welt, 3/8" welt of RejuviTex-Lemon. Set on the left chest area, 3" tall overall special school logo, "G" in White with an oval row of yellow with green fabric showing around the "G".

### Back/Tails

Back of RejuviTex-Coal Black.

### Collar

Squared off soft collar of RejuviTex-Gator Green.

### Slv. Trim

Fabric: RejuviTex, Shade: Coal Black

Add adjust a cuff feature.

Bib Trousers - Band

Quantity: 100

Band Type: Band

Style: B341

Fabric: RejuviTex

Shade: Coal Black

Lining: Unlined

Adjustable Waist: No

Suspender Buttons: No

Belt Loops: No

4-Way Reinforced Crotch: Yes

French Fly: Yes

Woven ID Numeral: Yes

Description: Add 4-way crotch to B341 pattern. Add adjust a cuff feature.

See sketch.

Call Rose w/ questions.

Gauntlets - Band

Quantity: 100

Band Type: Band

Style: B538A

Fabric: RejuviTex

Shade: Coal Black

Description: B538A gauntlets of Rejuvitex-Coal Black, self lined. Set on the outside corner(1)

30/gilt half ball button. "L shaped velcro closure.

See Sketch.

Shakos - Band

Quantity: 100

Band Type: Band

Style: 30-1

Visor: Black-No mylar

Ornament: See Below

Chinstrap: Black w/ gilt hardware

Description: Set on center front of the shako, piece of velcro for attaching a B26 special triangle mirror(Do Not order the mirror, velcro only).

Plumes (Millennium) - Band

Quantity: 100

Band Type: Band

Style: 14" Black Iridescent Millennium Plume

Plumes - Band

Quantity: 100

Band Type: Band

Style: 14" Black French Upright plume.

Gloves - Band

Quantity: 120

Band Type: Misc

Style: Black LW cotton gloves

Description: Black VIVACE Long Wristed cotton gloves.

Garment Bags - Band

Quantity: 100

Band Type: Miscellaneous

Style: In stock garment bag

Description: Black in stock garment bag. NO IMPRINT.

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### Bid Form

The bidder certified he has familiarized himself with your specifications, had carefully read them and understands their contents. Any uniforms furnished by us will be in the style and quality requested.

Quantity	Item	Unit Price	Total Price
100	Coats - Band		
100	Bib Trousers - Band		
100	Gauntlets - Band		
100	Shakos - Band		
100	Shako Cartons - Band		
100	Plumes (Millennium) - Band		
100	Plumes - Band		
120	Gloves - Band		

100	Garment Bags - Band		
100	Hangers		
1	Uniform Management Software Program		
		Total Bid	

Terms: If awarded the contract, the undersigned agrees to ship a sample uniform within \_\_\_\_\_ days, and to ship the entire order within \_\_\_\_\_ calendar days after approval of the sample and receipt of necessary details and all measurements.

Name (Please Print): \_\_\_\_\_

Signature: \_\_\_\_\_

Title: \_\_\_\_\_

Phone: \_\_\_\_\_

Date: \_\_\_\_\_

**SUMNER COUNTY BOARD OF EDUCATION**

Purchasing Department  
1500 Airport Road  
Gallatin, TN 37066

COMPANY NAME \_\_\_\_\_

ADDRESS \_\_\_\_\_

\_\_\_\_\_

TELEPHONE \_\_\_\_\_

EMAIL \_\_\_\_\_

AUTHORIZED COMPANY  
REPRESENTATIVE \_\_\_\_\_ *SIGNATURE*

AUTHORIZED COMPANY  
REPRESENTATIVE \_\_\_\_\_ *PRINTED*

DATE \_\_\_\_\_

BID TITLE 20170220-BOE Band Uniforms  
DEADLINE February 20, 2017 9:30 a.m. local time

Gallatin High School  
700 Dan P. Herron Drive  
Gallatin, TN 37066

BID AMOUNT \$ \_\_\_\_\_

BID GOOD THRU \_\_\_\_\_

NOTES: \_\_\_\_\_

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